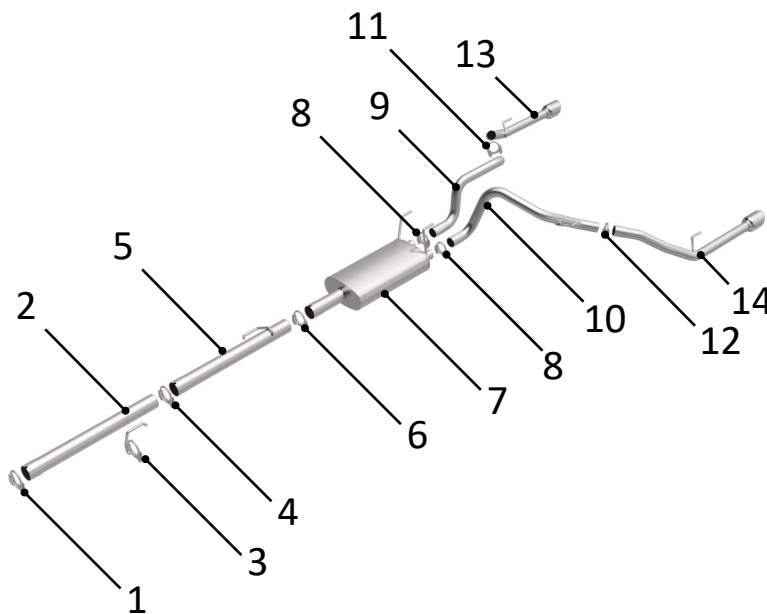


BRExhaust™

A **MAGNAFLOW** GROUP COMPANY

INSTALLATION INSTRUCTIONS | PART NO. 106-0516



WARNING:

When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

STEP 1: (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust system. This will prevent electrical accidents and will reset the computer if it applies to the vehicle. Remove existing exhaust system from the vehicle. Only remove parts that will be replaced. Clean existing flange with a wire brush to ensure proper sealing.

STEP 2:

For Standard Cab vehicles attach **[5] Inlet Pipe Assembly** to existing isolator and exhaust with supplied **[4] Clamp** and **[3] Hanger Clamp**.

For Extended Cab vehicles trim to fit **[2] Inlet Pipe** cutting from the outlet end without the locator notch then attach to existing exhaust with supplied **[1] Clamp**. Attach **[5] Inlet Pipe Assembly** to existing isolator and **[2] Inlet Pipe** with supplied **[4] Clamp** and **[3] Hanger Clamp**.

For Crew Cab vehicles attach **[2] Inlet Pipe** to existing exhaust with supplied **[1] Clamp**. Attach **[5] Inlet Pipe Assembly** to existing isolator and **[2] Inlet Pipe** with supplied **[4] Clamp** and **[3] Hanger Clamp**.

STEP 3:

Attach **[7] Muffler Assembly** to existing isolators and **[5] Inlet Pipe Assembly** with supplied **[6] Clamp**.

STEP 4:

Attach **[9] Over-Axle Pipe Assembly** to **[7] Muffler Assembly** with supplied **[8] Clamp**.

STEP 5:

Attach **[10] Over-Axle Pipe Assembly** to existing isolator and **[7] Muffler Assembly** with supplied **[8] Clamp**.

STEP 6:

Attach **[13] Tailpipe Assembly** to existing isolator and **[9] Over-Axle Pipe Assembly** with supplied **[11] Clamp**.

STEP 7:

Attach **[14] Tailpipe Assembly** to existing isolator and **[10] Over-Axle Pipe Assembly** with supplied **[12] Clamp**.

STEP 8:

Ensure new exhaust is not contacting any portion of the underbody of the vehicle or drivetrain.

STEP 9: Tighten all clamps and bolts starting from rear of the vehicle. (**DO NOT EXCEED 30FT-LB WHEN TIGHTENING CLAMP AND CHECK ALL CLAMPS AFTER 50 MILES. RETIGHTEN IF NECESSARY**)



BRExhaust recommends
professional installation
for all products

Technical Support: 1-800-631-7271

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